



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBH9928
Job Sheet 168624



200901

Part No: RBH9928

Job Qty: 3 ea

Part Name: Tab Bender with Plastic Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/20/17

Job Tracking No:

Due Date: 11/30/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Seaside Helicopters Inc (CSEAS01)

2580 Jason Court Oceanside, CA, 92056 USA ph:(760) 806-3780

Note: DWG RBH9928 Rev 3 U/R IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev J DP
Verify DD

Ship Via:

Rev. J JFL
12/02/16

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/29/17	0.00	0.00	Start Up Container		MCC
110	Small Fab	3 pcs		11/30/17	0.00	0.30	Small Fab		MCC DAS
120	QC	3 pcs		11/30/17	0.00	0.00	QC4		38
130	Packaging	3 pcs		11/30/17	0.00	0.00	Packaging3		FEB 16 2018
140	QC21-FG	3 Ea		11/30/17	0.00	0.00	QC21		21 9-88

Part Op 110 - Pick RBH9928-1 and RBH9928-2
Descriptions: 130 - Bag and tag

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	RBH9928-1	3	0	0	0
	RBH9928-2	3	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/20/17 10:21 AM Dart.lajeunesse.marie

SD42504

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

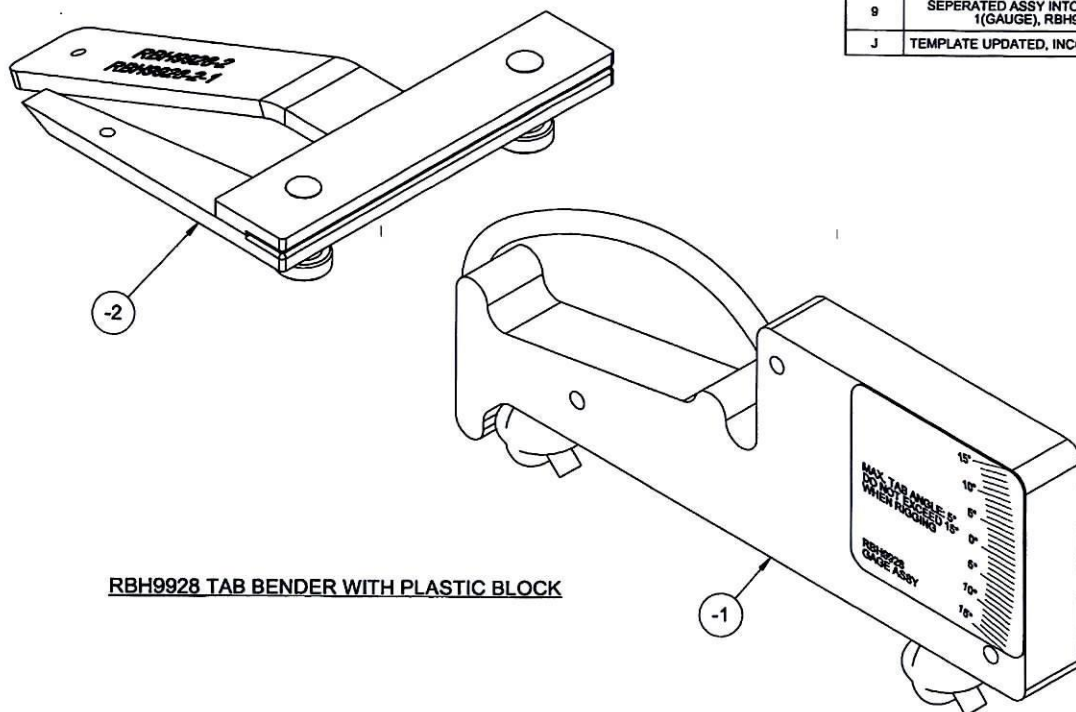
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-1	GAGE	-
-2	1	RBH9928-2	TRIM TAB BENDER	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	BLOCK SIZE STRETCHED TO 1.618 & 3.73 OTHER DIMENSIONS UNCHANGED	-	9/26/01	-	DW
2	ADDED 1/16 RADIUS TO -5 CLAMP	-	5/23/03	-	-
3	CHANGED POCKET SIZE FROM 2.73 x 4. TOP FINGER GRIP FROM 1.605. TOP FINGER RND FROM 3.5, AND ADDED INFO ON BUNGEE CORD	-	10/12/06	WP	-
4	MOVED .25 DIA HOLE FROM 8.0, 3.043 TO 8.0, 2.875	-	10/12/06	WP	-
5	ADDED R.062 RADIUS TO -3 (5x) AND EXTENDED R.062 ON -5 FROM .50 TO .625	-	2/25/09	WP	DW
6	COMBINED RBH9928-2 & RBH9928-1, CHD DWG. NO. FROM RBH9928-1, UPDATED TITLEBLOCK & REVISION BLOCK	-	5/14/09	RJC	RW
7	CHD .625 (5x) DIM. TO .500 (5x) -3, CHD #10 DRILL x2 TO x4 -3, ADDED .500 DIM. TO -5, ALL CHANGES PER G.E.	-	5/27/10	RJC	-
8	CORRECTED DRAWING -1 DWG TO MATCH CAM FILE PER G.E.	-	8/9/11	RJC	RW
9	SEPERATED ASSY INTO RBH9928(ASSY), RBH9928-1(GAUGE), RBH9928-2(TAB BENDER)	-	5/24/13	BIM	EB
J	TEMPLATE UPDATED, INCORPORATED -1 & -2 CHANGES	17-730	17.10.31	VM	WM



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 165624 MJS
171120

- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES: N/A
6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE TAB BENDER WITH PLASTIC BLOCK	
DWG NO. RBH9928	
DESIGN BY: VM 10/31/2017	XXX ± .005 FRACTIONS 2/16
DRAWN BY: VM 11/07/2017	XX ± .01 ANGLES 2.5°
CHECKED: VM 11/08/2017	X ± .1 SURFACES ± 1/16
MFG. APPR: DP 11/10/2017	1. DIMENSIONS ARE IN INCHES
APPROVED: VM 11/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 11/7/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 1	
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Description Work Order Deviation				Disposition					

Root Cause			FAULT CATEGORY			
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